



Lead-free Solder Temperature Reflow Profile

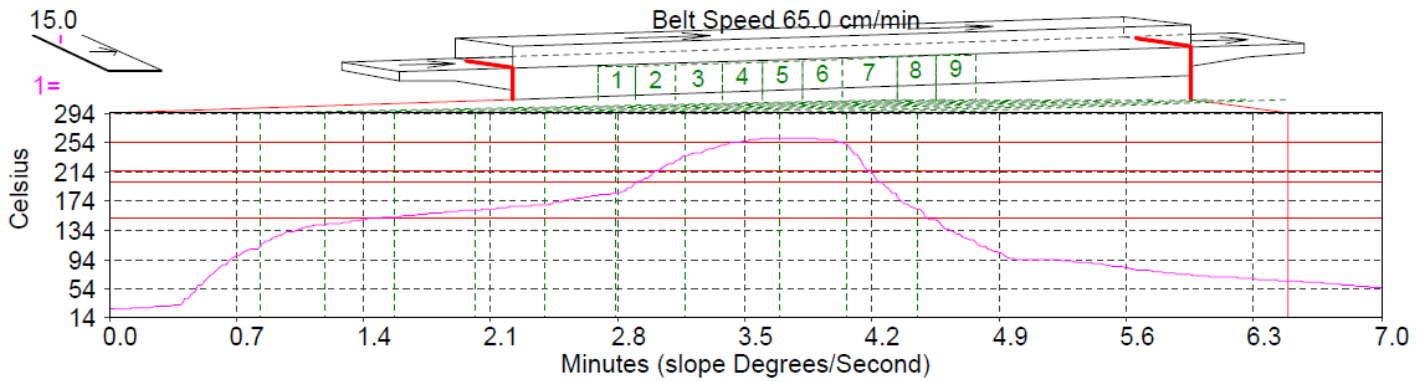


Figure 1 Lead-free Solder Temperature Reflow Profile and Belt Speed for Crocus Products

Table 1. BoM List

	Peak Temperature (°C)	Rising Temperature Between +150°C to +200°C (s)	Total Time Above +217°C (s)	Total Time Above +255°C (s)
1	261.4 ■	87.31 ■	69.88 ■	36.61 ■
TC Mean	261.4 ■	87.31	69.88	36.61
TC Range	0	0.00	0.00	0.00